

Concerned customers of
KAPP NILES GmbH & Co. KG

Date
02/01/2025

Discontinuation of machines / machine controls

Dear Sir or Madam,

Your machines produced reliably during the last decades, but due to the lack of spare parts availability, we cannot guarantee an adequate service according to our requirements in the future.

We were therefore forced to gradually discontinue the following machine controls.

Machine control type Siemens 840D Powerline

The termination was staggered as follows:

since 01/01/2023 no software updates or adjustments
since 01/01/2024 limited support + service + control and drive spare parts
since 01/01/2025 no support + service + control and drive spare parts

Machine control type D300 / drive technology DIAX04

This affects machine types that were produced in 2012 and earlier.

The termination was staggered as follows:

since 01/01/2021 no software updates or adjustments
since 01/01/2022 limited support + service + control and drive spare parts
since 01/01/2025 no support + service + control and drive spare parts

KAPP NILES GmbH & Co. KG
Callenberger Str. 52 · 96450 Coburg · Germany

Registered Office: Coburg
Register Court Coburg · HRA 5131

General Partner: KAPP Werkzeugmaschinen GmbH
Registered Office: Coburg
Register Court Coburg · HRB 1545

Commerzbank AG Coburg
BIC: COBADEFF783
IBAN: DE63 7834 0091 0859 0630 00

Phone Coburg: +49 9561 866-0
Phone Berlin: +49 30 93033-0

Coburg Plant:
Callenberger Str. 52 · 96450 Coburg

Managing Directors:
Matthias Kapp · Michael Kapp ·
Michael Bär · Helmut Nüssle

UniCredit Bank AG Bayreuth
BIC: HYVEDEMM480
IBAN: DE19 7832 0076 0001 4320 52

Email: info@kapp-niles.com
Internet: www.kapp-niles.com

Berlin Plant:
Nordring 20 · 12681 Berlin

Tax No.: 212/165/07204
VAT ID No.: DE 316925915

Sparkasse Coburg-Lichtenfels
BIC: BYLADEM1COB
IBAN: DE60 7835 0000 0092 0029 06



Machine control type D107 / D140 / D145 / D150(B) / D200

This affects machine types that were produced in 2000 and earlier.
The termination was staggered as follows:

since 01/01/2018 no software updates or adjustments
since 01/01/2019 limited support + service + control and drive spare parts
since 01/01/2021 no support + service + control and drive spare parts

If we can still get control spare parts for the machines affected by the discontinuation, these can of course still be obtained from KAPP NILES.

The discontinuation of machines with above-mentioned controls does not mean that you cannot use your machine in the future.

Most of our machines are suitable for our **KN-Retrofit & KN-Recontrol** modernization solutions. Herewith we make your reliable machine fit for the future.

Your benefits:

- Replacement of the mechanical components (only in the Retrofit program)
- Replacement of the electrical components and upgrade to the newest control version
- Spare parts availability for another ten years
- Latest software features
- Existing accessories can still be used

We are looking forward to advice you and make you a budgetary offer.
If you are interested, please contact us at:

Service sales for overhaul and modernization

Phone: +49 9561 / 866 - 1362
E-Mail: tooling@kapp-niles.com

With best regards

KAPP NILES GmbH & Co. KG

ppa.
Andreas Paatz

Head of Division Service / Tools



Dominik Leistner

Manager Industrial Services, Spare Parts
and Tooling